

Job #: 800  
Project: Quick Release Cabin Step (4)  
Type: Bell 206L/407

Approval: SH00-48  
Drawing List: DCL800-11

Fabrication and Assembly Drawing(s)	Description
80010	Step Assembly
80020	Step End Fabrication

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record: Y ✓  
Document Control List revision level matches (or exceeds) STC: Y ✓  
Drawings revision levels match Document Control List: Y ✓

Purchase order or Work order source is recorded for each part/ass'y: Y ✓  
Tests and inspections specifically called out on drawings are complete: Y ✓  
Release tags associated with all fabricated parts are attached: Y ✓  
All mounting hardware and supplies are included: Y ✓

List all non-conformities raised: \_\_\_\_\_

[Signature]  
Welder Signature: \_\_\_\_\_ Date: JAN 19 / 10

[Signature]  
Inspector Signature: \_\_\_\_\_ Date: 19 JAN 2010

Drawing: 80010 Revision 1  
Assembly: 80010-7475 Step Assembly  
Batch Quantity: 4 ~~5~~ sets

Qty	Part #	Description	Material	P.O./W.O.	Checked
4	80010-7475	Step Assembly	Step Extrusion	8021	
4	80020-01	Left Step End	6061-T6 Aluminum, 3.5 x 1 bar	8089	
4	80020-02	Right Step End	6061-T6 Aluminum, 3.5 x 1 bar	8089	

Processes	Per	Mat'ls Used	Initials
Welding	AMS2685C	ER4043 Rod	
Powder Coating			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country <b>Transport Canada</b>		2. <b>AUTHORIZED RELEASE CERTIFICATE FORM ONE</b>			3. Form Tracking No.
4. Organization Name and Address <b>AERO Design Ltd. – 2013 39<sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7</b>				5. Work Order/Contract/Invoice <b>2010-02</b>	
6. Item	7. Description <b>Cabin Step</b>	8. Part Number <b>80010-7475</b>	9. Qty. <b>1</b>	10. Serial/Batch No. <b>N/A</b>	11. Status/Work <b>New</b>
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			<del>14a. <input type="checkbox"/> CAR 571.10 Maintenance Release  <input type="checkbox"/> Other regulation specified in block 12          Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.</del>		
13b. Signature <i>Jeff Clarke</i>		13c. Approved Organization Number <b>AMF 73-04</b>		<del>14b. Signature</del>	
13d. Name <b>Jeff Clarke</b>		13e. Date (dd/mmm/yyyy) <b>10 May 2010</b>		<del>14c. Approved Organization Number</del>	
				<del>14d. Name</del>	
				<del>14e. Date (dd/mmm/yyyy)</del>	
<b>Installer Responsibilities</b> This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

ENR 226

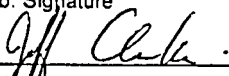
NAI Corp

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13d. Name <b>Jeff Clarke</b>		13e. Date (dd/mmm/yyyy) <b>31 Mar 2010</b>		14e. Date (dd/mmm/yyyy)	
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

W5KAR

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	Cabin Step	80010-7475	1	N/A	New	
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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 22 Mar 2010		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

TRANS NORTH HELL

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6. Item	7. Description Cabin Step	8. Part Number 80010-7475	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 27 May 2010		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

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